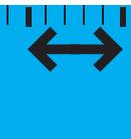


BALLUFF

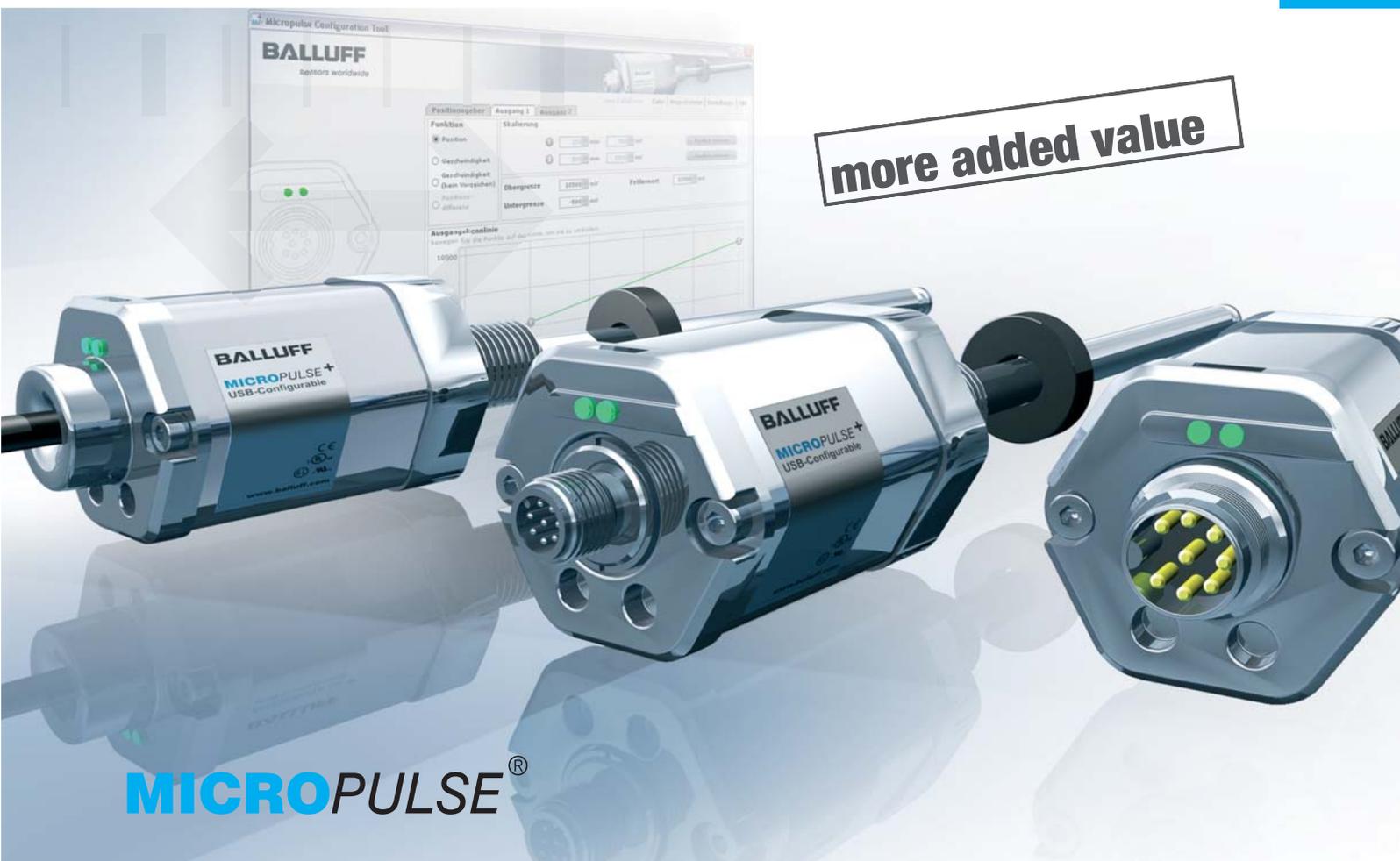
sensors worldwide

Micropulse⁺ Transducer BTL7

... the new standard in industrial hydraulics



more added value



MICROPULSE[®]



Balluff is a worldwide leading company in the field of position detection. Our product lines include electronic sensors, transducers employing various operating principles, identification systems, bus-capable sensors as well as electromechanical and inductive multiple and single position switches. Balluff products are found wherever accuracy and reliability are demanded.

Wherever there is a need to automate, sense objects, or report linear and rotary motion to controllers – Balluff is always the right partner.

Our QM system meets the requirements of DIN EN ISO 9001:2000. Eleven Balluff companies have a certified QM system, two a certified environmental protection system.

By mastering process-capable production and assembly techniques and statistical process control we achieve consistently high product quality. Intensive testing prior to series production ensures reliable function.

With more than 50 years of experience in the field of sensors, the Balluff Group is today one of the most capable manufacturers of

standard as well as custom position switches. Innovative technology and application-specific customer solutions are the hallmarks of the entire product range. Highly qualified development engineers and experienced designers work closely with the manufacturing side to ensure mature series products that are used successfully in every area of automation – even under extreme and aggressive operating conditions.

BML Magnetic Linear Encoder Systems – Highly precise, long lengths



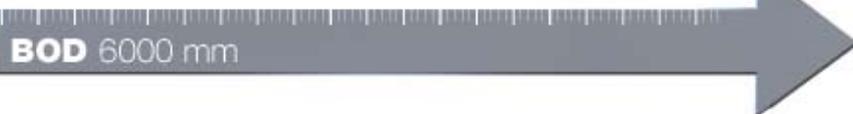
BML 48000 mm

BTL Micropulse Transducer/BIW Inductive Linear Position Sensors – Extremely rugged and reliable



BTL/BIW 7500 mm

Photoelectric Distance Sensors – For any material or object color



BOD 6000 mm

BIL Magneto-Inductive Distance Sensors – Compact and absolute



BIL 160 mm

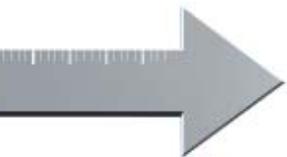
BAW Inductive Distance Sensors – For short strikes



BAW 20 mm

more added value

- Greater flexibility through full range of sensing principles
- More efficiency through optimal solutions
- Increased productivity through well-engineered displacement sensing technology



Displacement sensing – the right solution for your application

You work efficiently and need optimal solutions? For your displacement sensing Balluff gives you exactly what you need. Various operating principles are available: For distances of 1 to 48000 mm and resolutions from 1 to 100 μm . The choice is yours. Simply pick the system that's right for your. And let Balluff help add value to your process.

Balluff displacement sensing technology:
Rugged and designed for industry, precise and reliable, non-contact and wear-free



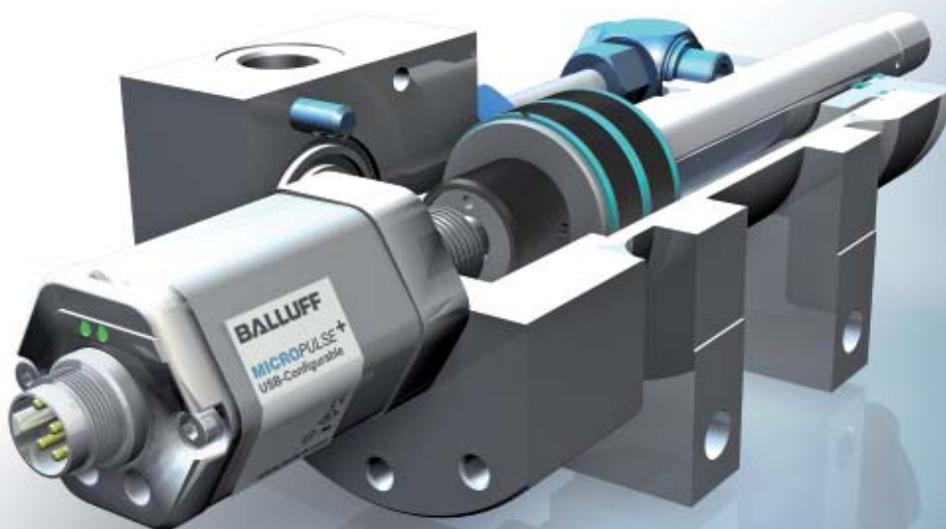
**Micropulse⁺:
The new standard in
industrial hydraulics**

Save time. Reduce your production costs. The Micropulse⁺ is up and running in no time. Configure the parameters over a USB interface and profit from the easy setup. Make full use of the high functionality. And use two freely programmable outputs. Status and diagnostic LEDs mean more security. Increased shock and vibration resistance guarantee reliable operation: More efficiency with Micropulse⁺.

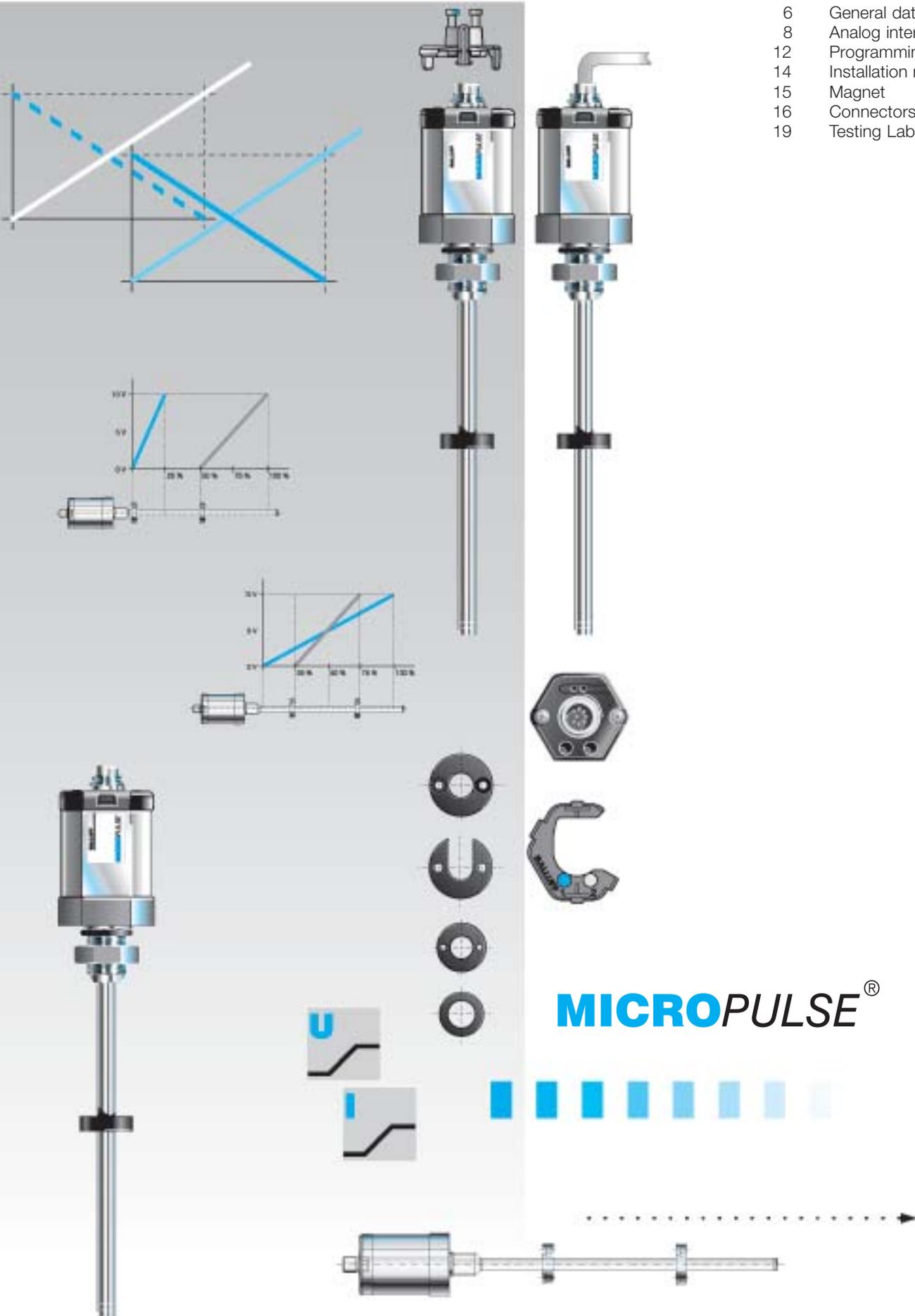
Balluff displacement sensing technology: Rugged and designed for industry, precise and reliable, non-contact and wear-free

More added value

- Save time with fast startup and simple parameter setting
- Increased reliability with well-engineered technology
- More efficiency through high functionality



6	General data
8	Analog interface
12	Programming
14	Installation notes
15	Magnet
16	Connectors
19	Testing Laboratory



MICROPULSE[®]

BTL7



General data
Analog interface
Programming
Installation notes
Magnet
Connectors
Testing Laboratory

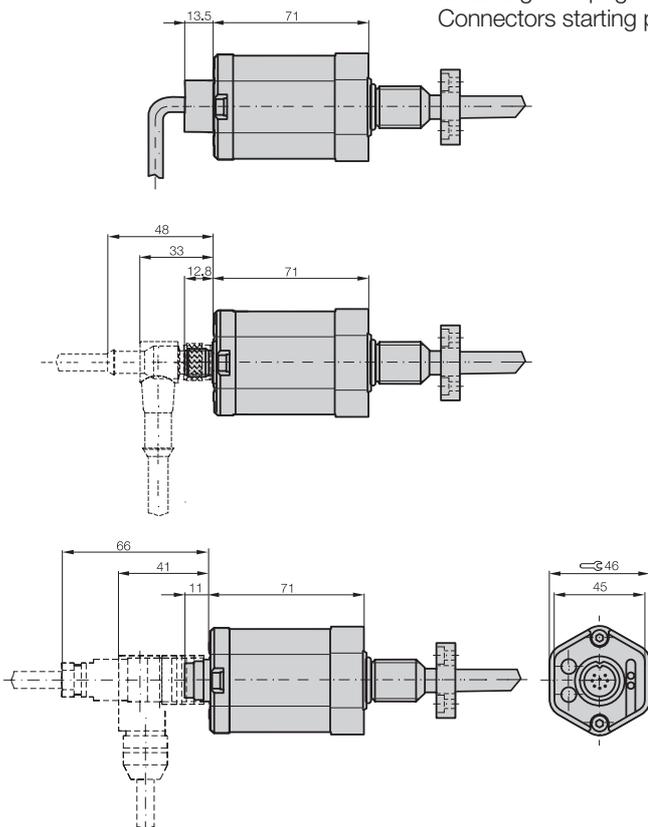
**Pressure rated to 600 bar,
high repeatability,
non-contacting, rugged**

The BTL Micropulse transducer is the rugged linear displacement system for use under extreme ambient conditions for measuring ranges between 25 and 7600 mm.

The actual sensing element (waveguide) is protected in a high pressure rated stainless steel tube. The system is ideal for use in hydraulic cylinders for position feedback or for level control in aggressive media in the foods and chemical industries.

Series	BTL7 Rod
Shock load	150 g/6 ms per IEC 60068-2-27
Vibration	20 g, 10...2000 Hz per EN 60068-2-6
Polarity reversal protected	yes
Overvoltage protection	Transzorb protection diodes
Dielectric strength	500 V AC (GND to housing)
Enclosure rating per IEC 60529	IP 68 for cable style, IP 67 for BKS-S... connector style (when connected)
Housing material	Anodized aluminium/1.4571 stainless tube, 1.3952 stainless investment cast flange
Mounting	Housing B thread M18x1.5, housing Z 3/4"-16UNF
Pressure resistance with 10.2 mm outer tube	600 bar when installed in hydraulic cylinder
Pressure resistance with 8 mm outer tube	250 bar when installed in hydraulic cylinder
Connection type	connector or integral cable
EMC tests:	
RF emission	EN 55011 Group 1, Class A and B
Static electricity (ESD)	EN 61000-4-2 Severity Level 3
Electromagnetic fields (RFI)	EN 61000-4-3 Severity Level 3
Rapid transients (BURST)	EN 61000-4-4 Severity Level 3
Withstand voltage (SURGE)	EN 61000-4-5 Severity Level 2
Line-carried noise, induced by high-frequency fields	EN 61000-4-6 Severity Level 3
Magnetic fields	EN 61000-4-8 Severity Level 4
Standard nominals strokes [mm] for 8 mm rod the max. nominal stroke is 1016 mm	0025, 0050, 0075, 0100, 0125, 0150, 0175, 0200, 0225, 0250, 0275, 0300, 0325, 0350, 0375, 0400, 0425, 0450, 0475, 0500, 0550, 0600, 0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3750, 3850, 4000, 4250, 4500, 4750, 5000, 5250, 5500, 5750, 6000, 6250, 6500, 6750, 7000, 7250, 7500, 7600 or in 5 mm increments (depending on steps) on request

Please order separately:
USB communication box page 13
Magnets page 15
Mounting nuts page 15
Connectors starting page 16



Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

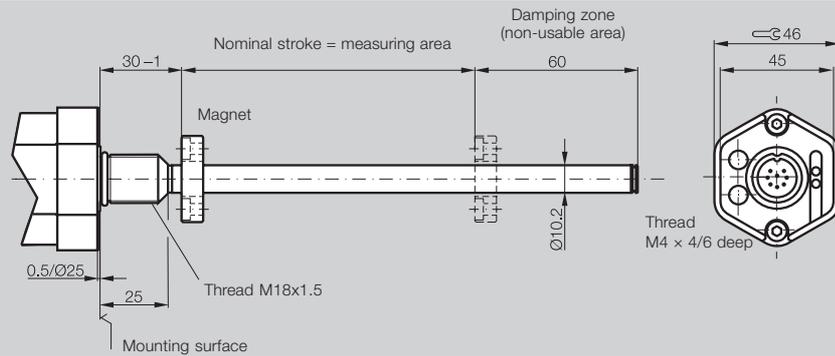
Series

BTL7 Rod

Housing B
BTL7 -B-
 metric mounting thread M18x1.5

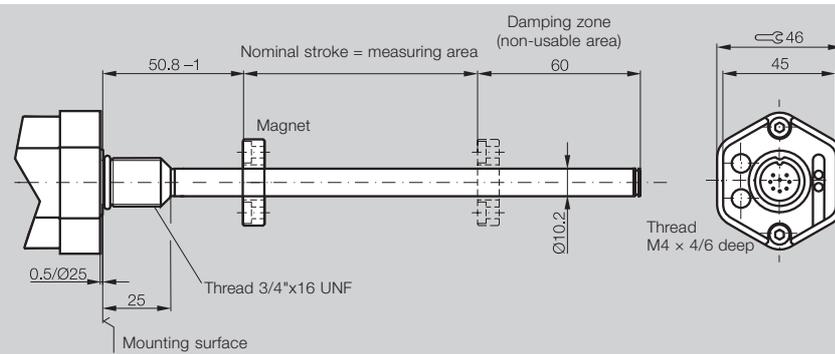
B = Standard series

PL0093



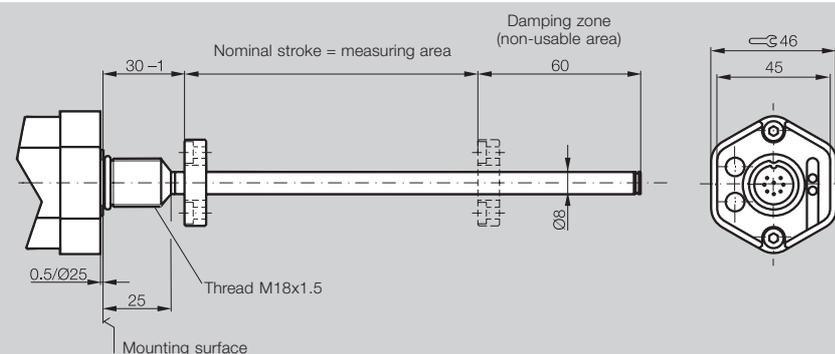
Housing Z
BTL7 -Z-
 3/4" UNF mounting thread

PL0094



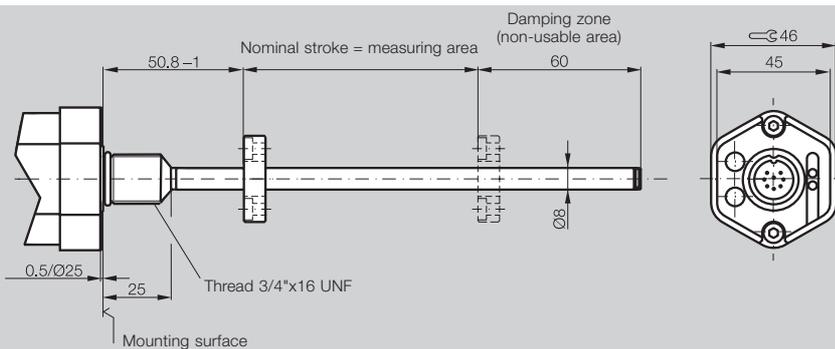
Housing B8
BTL7 -B8-
 Metric mounting thread M18x1.5
 8 mm tube
 max. 1016 mm nominal stroke

PL0095



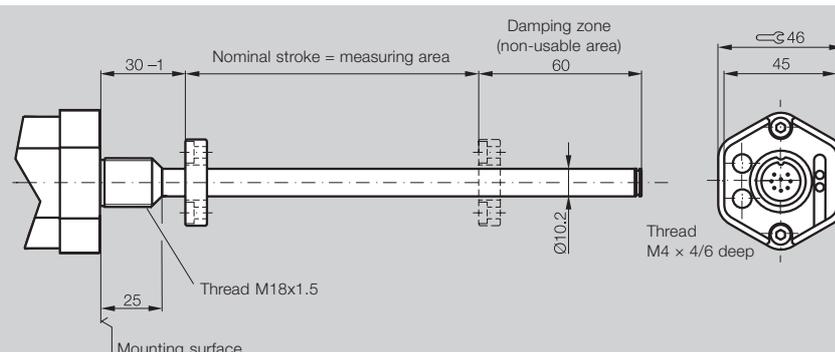
Housing Z8
BTL7 -Z8-
 3/4" UNF mounting thread
 8 mm tube
 max. 1016 mm nominal stroke

PI0095a



Housing A
BTL7 -A-
 Metric mounting thread M18x1.5
 Flange without 0.5/Ø 25 mm mounting surface

PL0096



BTL7



General data

- Analog interface
- Programming
- Installation notes
- Magnet
- Connectors
- Testing Laboratory

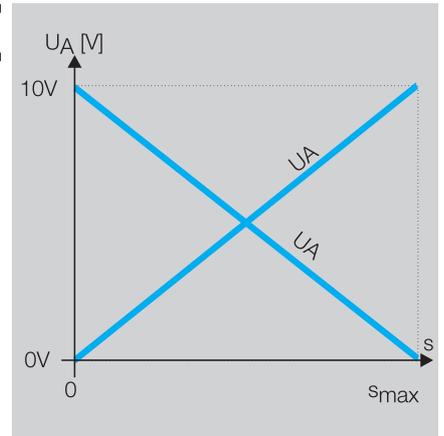
**Features of Micropulse
BTL7-A/C/E/G...B**

- Status LEDs for indicating operating status and diagnostics
- Extended application range with high enclosure rating IP 68 (cable version)
- Electronics head can be replaced if needed
- Short housing, saves space
- Error signal, no magnet in range

Flexible measuring range

The start and end point of the active stroke can be set as needed in the application. The points are set using the included calibration device directly on the unit or remotely, see page 12.

Series	BTL7 Rod
Output signal	analog
Transducer interface	A
Input interface	analog



Ordering code	BTL7-A110-M_ _ _ _-...
Output voltage	0...10 V and 10...0 V
Output current	
Load current	max. 5 mA
max. ripple	≤ 0.5 V _{pp}
Load resistance	
System resolution	≤ 0.33 mV
Hysteresis	≤ 5 μm
Repeatability	System resolution/min. 2 μm
Sampling rate length-dependent	max. 4 kHz
max. non-linearity	±50 μm to ≤ 500 mm nominal stroke ±0.01 % FS > 500...≤ 5500 mm nominal stroke ±0.02 % FS > 5500 mm nominal stroke
Temperature coefficient	≤ 30 ppm/K
Supply voltage	20...28 V DC
Current draw at 24 V DC	≤ 150 mA
Polarity reversal protected	yes
Overvoltage protection	yes
Dielectric constant	500 V AC (ground to housing)
Operating temperature	-40...+85 °C
Connect shield to housing	

- Included:
- Transducer
 - Calibration device
 - Short user's guide

Please order separately:
 USB communication box page 13
 Magnets page 15
 Mounting nuts page 15
 Connectors starting page 16

► Please enter code for output signal, nominal stroke, housing style and connection type in the order code!

► Preferred models
Interfaces A110 and E100
 BTL7-A110-M_ _ _ _-B-S32,
 BTL7-E100-M_ _ _ _-B-S32
 highlighted in blue are available from stock.

Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

Compatible with BTL5

Micropulse Transducer

Analog Interface Rod series

BTL7 Rod

analog

G

analog

BTL7 Rod

analog

E

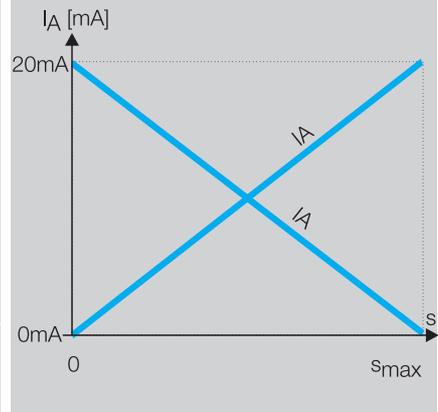
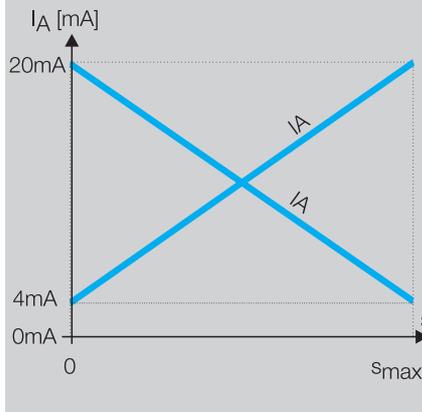
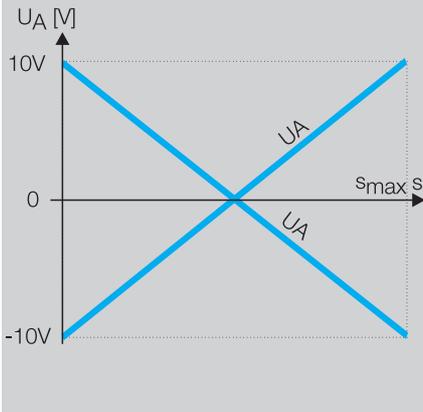
analog

BTL7 Rod

analog

C

analog



BTL7-**G110**-M_ _ _ -...

BTL7-**E1_0**-M_ _ _ -...

BTL7-**C1_0**-M_ _ _ -...

-10...10 V and 10...-10 V

4...20 mA or 20...4 mA

0...20 mA or 20...0 mA

max. 5 mA

≤ 0.5 V_{pp}

≤ 0.33 mV

≤ 500 Ohms

≤ 0.66 μA

≤ 500 Ohms

≤ 0.66 μA

≤ 5 μm

System resolution/min. 2 μm

max. 4 kHz

±50 μm to ≤ 500 mm nominal stroke

±0.01 % FS > 500...≤ 5500 mm nominal stroke

±0.02 % FS > 5500 mm nominal stroke

≤ 30 ppm/K

20...28 V DC

≤ 150 mA

yes

yes

500 V AC (ground to housing)

-40...+85 °C

BTL7



General data

Analog interface

Programming

Installation notes

Magnet

Connectors

Testing

Laboratory

Ordering example:

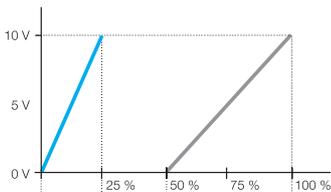
BTL7- 1 0-M - - -

Output signal	Output signal	Standard nominal stroke [mm]	Housing	Connection type
A	1 for A and G rising and falling	0025, 0050 , 0075, 0100, 0125,	B =	S32 Connector
G		0150 , 0175, 0200 , 0225, 0250 ,	Standard	S115 Connector
E		0275, 0300 , 0325, 0350 , 0375,	M18×1.5	KA02 PUR cable 2 m
C	0 for C and E rising	0400 , 0425, 0450 , 0475, 0500 ,	Further	KA05 PUR cable 5 m
		0550, 0600 , 0650 , 0700, 0750 ,	housings	KA10 PUR cable 10 m
	7 for C and E falling	1100, 1200, 1300, 1400, 1500,	page 7	KA15 PUR cable 15 m
		1600, 1700, 1800, 1900, 2000 ,		
		2250, 2500, 2750, 3000, 3250,		
		3500, 3750, 3850, 4000, 4250,		
		4500, 4750, 5000, 5250, 5500,		
		5750, 6000, 6250, 6500, 6750,		
		7000, 7250, 7500, 7600 or in		
		5mm increments (depending on		
		steps) on request		

Position and Velocity

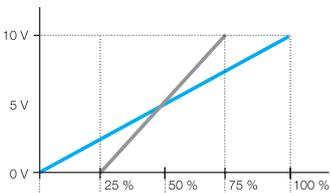
Two outputs can be assigned as desired for position value and velocity signal using the USB interface.
Mode examples:

Double magnet



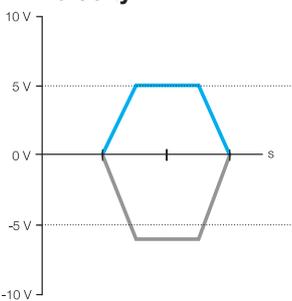
2 magnets,
2 movements,
2 output signals

Differential



Differential signal between
2 magnets, position and
differential possible.

Velocity



Velocity output

**Features of Micropulse+
USB-Configurable
BTL7-A/E501**

- Simple configuration and setting of the start and end point over the USB interface, fast startup
- "Easy Setup" for manual adjustment
- Configurable dual output functions, position and velocity
- Increased operating security with status LEDs for indicating the operating status and diagnostic information
- Extended application range with high enclosure rating IP 68 (cable version)
- Electronics head can be replaced if needed
- Short housing
- Error signals, magnet ring out of range

Series	
Output signal	
Transducer interface	
Interface Position signal Customer device	

Ordering code

Factory settings output signal	
Output signal adjustable using USB Configurable	
Load current	
max. ripple	
Load resistance	
System resolution	
Current draw at 24 V DC	
Hysteresis	
Repeatability	
Sampling rate length-dependent	
max. non-linearity	
Temperature coefficient	
Operating voltage	
Polarity reversal protected	
Overvoltage protection	
Dielectric strength	
Operating temperature	
Connect shield to housing	

► Please enter code for output signal, nominal stroke, housing style and connection type in the order code!

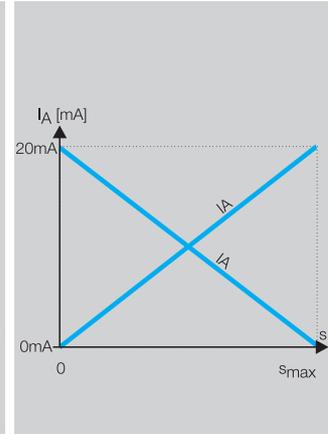
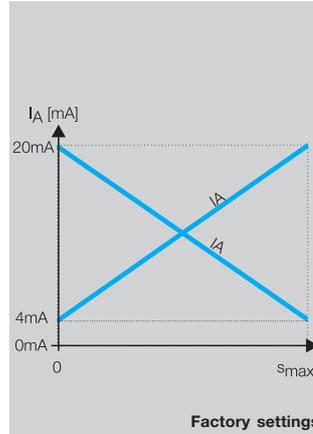
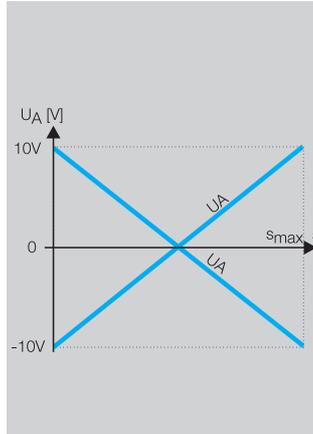
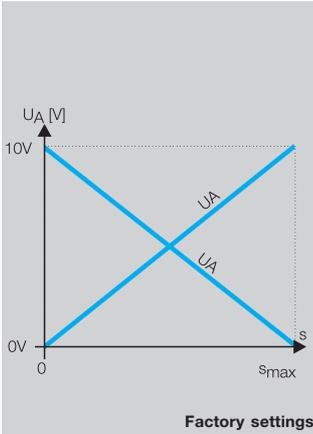
► Preferred models
Interfaces A501 and E501
BTL7-A501-M_ _ _ -B-S32,
BTL7-E501-M_ _ _ -B-S32
highlighted in blue are available from stock.

► Included:
- Transducer
- Calibration device
- Short user's guide

Please order separately:
USB communication box page 13
Magnets page 15
Mounting nuts page 15
Connectors starting page 16

BTL7 Rod
analog
A
analog

BTL7 Rod
analog
E
analog



BTL7-A501-M_...-...

BTL7-E501-M_...-...

0...10 V and 10...0 V
-10...10 V and 10...-10 V
max. 5 mA
≤ 0.5 V_{pp}
≤ 0.33 mV
≤ 150 mA

4...20 mA and 20...4 mA
0...20 mA and 20...0 mA
≤ 500 Ohms
≤ 0.66 μA
≤ 180 mA

≤ 5 μm

System resolution/min. 2 μm

max. 4 kHz

±50 μm to ≤ 500 mm nominal stroke

±0.01 % FS > 500...≤ 5500 mm nominal stroke

±0.02 % FS > 5500 mm nominal stroke

≤ 30 ppm/K

10...30 V DC

yes

yes

500 V AC (ground to housing)

-40...+100 °C

Ordering example:

BTL7- 501-M - - - - -

**Output
signal**

A Voltage
E Current

**Standard
nominal stroke [mm]**

0025, 0050, 0075, 0100, 0125,
0150, 0175, 0200, 0225, 0250,
0275, 0300, 0325, 0350, 0375,
0400, 0425, 0450, 0475, 0500,
0550, 0600, 0650, 0700, 0750,
0800, 0850, 0900, 0950, 1000,
1100, 1200, 1300, 1400, 1500,
1600, 1700, 1800, 1900, 2000,
2250, 2500, 2750, 3000, 3250,
3500, 3750, 3850, 4000, 4250,
4500, 4750, 5000, 5250, 5500,
5750, 6000, 6250, 6500, 6750,
7000, 7250, 7500, 7600 or in
5mm increments (depending on
steps) on request

Housing

B =
Standard
M18×1.5
Further
housings
page 7

Connection type

S 32 Connector
S115 Connector
KA02 PUR cable 2 m
KA05 PUR cable 5 m
KA10 PUR cable 10 m
KA15 PUR cable 15 m

Note!

**Before construction, installation
and startup please familiar
yourself with the user's guide to
be founded at www.balluff.com.**

BTL7



General data
**Analog
interface**
Programming
Installation
notes
Magnet
Connectors
Testing
Laboratory

Setting options for the start and end point

	BTL7 Standard	BTL7-A/E501... Micropulse+ USB-Configure
1. Calibration device	x	x
- Teach-in	x	
- Adjustment	x	
- Online setting	x	
- Easy-Setup		x
2. Remote setting	x	
3. USB-Configure		x

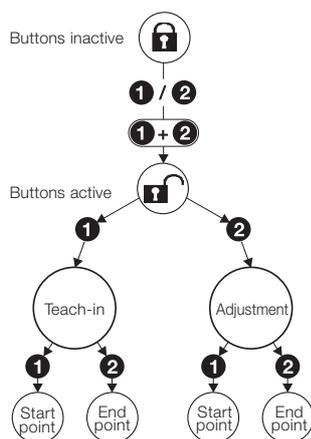
1. Calibration device

100 % start and end point adjustment

The start and end point of the analog signal can be located at the desired position with the push of a button. Depending on the application, either teach-in or manual adjustment is used, selected by pressing a key combination. Two-color LED indicators assist the procedure.

"Easy-Setup"

For BTL7-A/E501, Micropulse+ only. Simple programming mode for adjusting the start and end point of the transducer to the current application in just a few steps. The magnet is brought to the new position. Confirm by pressing a button. The "Adjust" function allows the new value to be fine-tuned for a stationary magnet ring. No Error value is output during the setup procedure.



Selecting the calibration procedure BTL7 Standard

Teach-in

You wish to replace the factory default start and end point with a new start and end point. Bring the magnet first to the new start and then to the new end position, and their associated value is stored by pressing a button.

Adjustment

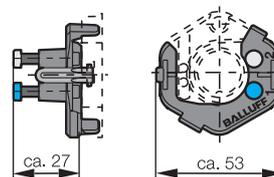
Here you can adjust a new start and/or end value. This is recommended when the magnet cannot be brought to the start or end point. Alternately move the magnet to the new start and end position and adjust the respective displayed value by briefly pressing the buttons or holding them down until the desired values are reached.

Online setting

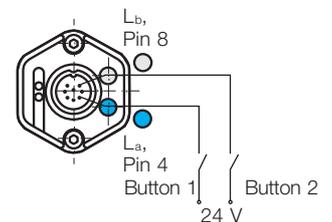
This programming function allows you to set the start and end point on-the-fly, e.g. in a closed loop system. No Error value is output during the setup procedure. The adjustable range is limited to $\pm 25\%$.

2. Remote setup aid

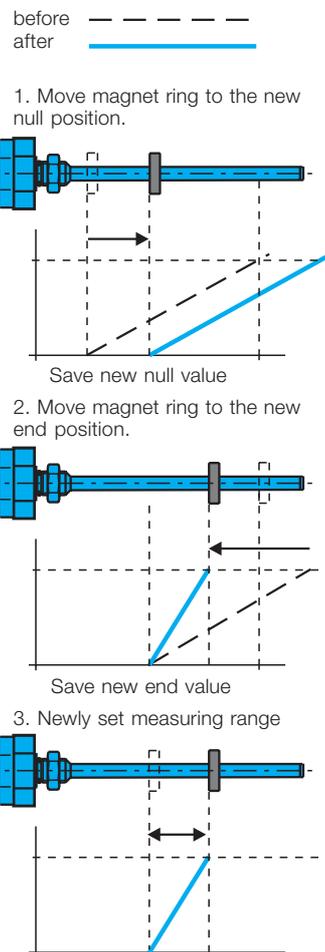
Setting start and end point using the calibration device BTL7-A/E501



Remote setting of the start and end point using programming inputs



Sequence for teach-in, rising signal



If the transducer is located in an inaccessible place or a hazardous area, the start and end point setting can be made remotely. Teach-in, adjustment and online setting are identical to programming with the calibration device. Button 1 blue corresponds to programming input La, Button 2 gray to input Lb.

Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

3. USB-Configure

Start, end value setting and configuration via USB

The Micropulse Configuration Tool allows Balluff transducers type BTL7-A/E501... to be quickly and simply configured on the PC. The most significant features are:

- Online display of the current position of the magnet
- Graphical support for setting the functions and curves
- Display of information about the connected transducer
- Selectable number formats and units for display
- Resetting to factory settings is possible
- Calibration device can be disabled
- Demo mode without having a transducer connected

System requirements

- Standard PC
- Windows 2000/XP/Vista
 - Screen resolution at least 1024 x 768 pixels
 - 10 MB available hard disk space
 - Java Runtime Environment (JRE) Version 1.4.2 or higher
- <http://java.sun.com/getjava>
- USB port

Connecting the USB communication box

For model BTL7-A/E501-M...-S32/S115 transducers the communications box can be installed between the transducer and the controller. The communications box is connected to the PC using a USB cable.

USB communications box

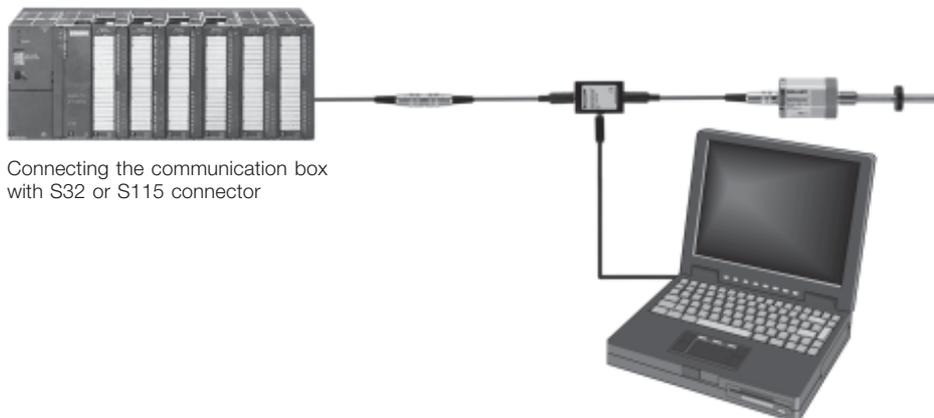
BTL7-A-CB01-USB-S32, for BTL7-A/E501... with S32 connector

BTL7-A-CB01-USB-S115, for BTL7-A/E501... with S115 connector

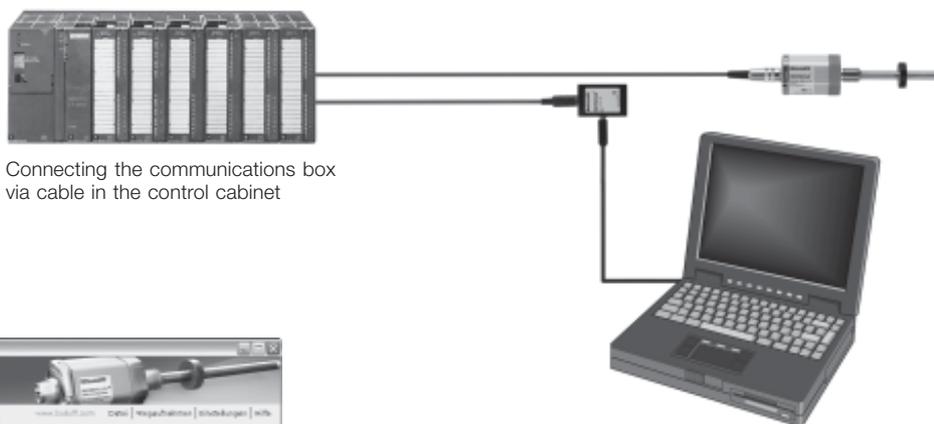
BTL7-A-CB01-USB-KA, for BTL7-A/E501... with cable connection

Scope of delivery:

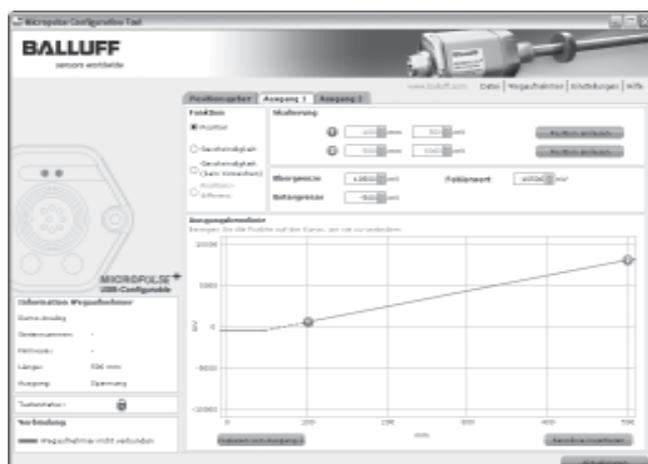
- USB communications box
- Cable set
- Short user's guide



Connecting the communication box with S32 or S115 connector



Connecting the communications box via cable in the control cabinet



The PC software and associated manual can be obtained in the Internet at www.balluff.com/downloads-btl7.

BTL7



General data
Analog interface

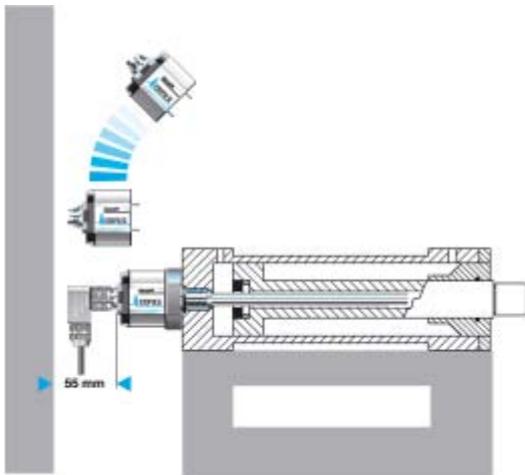
Programming

Installation notes
Magnet
Connectors
Testing Laboratory

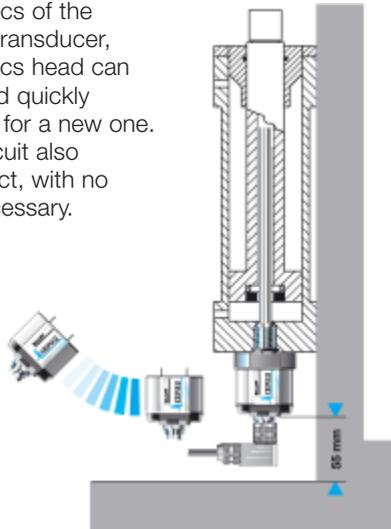
Hassle-free service

Cylinder-mounted transducers are often located in difficult to access spots. If a transducer is damaged or fails, replacing the complete transducer with head and waveguide is often a difficult and expensive proposition.

Should a problem occur in the electronics of the Micropulse transducer, the electronics head can be easily and quickly ex-changed for a new one. The fluid circuit also remains intact, with no draining necessary.



Servicing a horizontal installation



Servicing a vertical installation

Description for series	

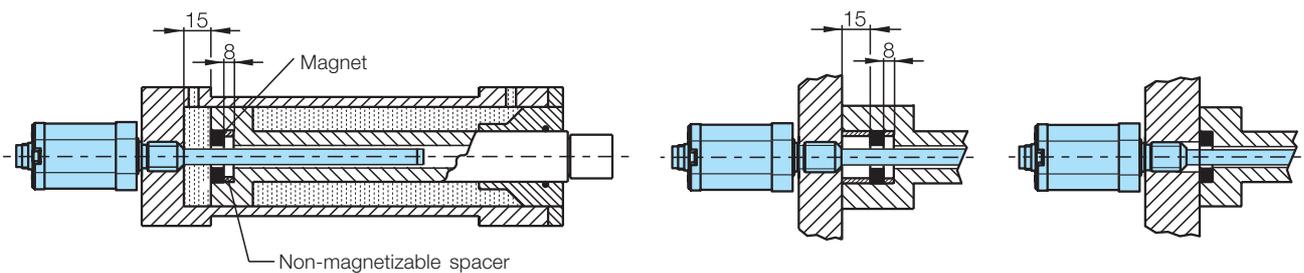
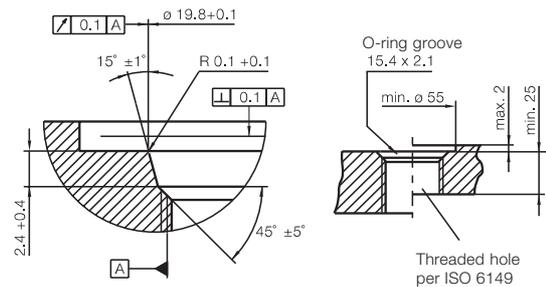


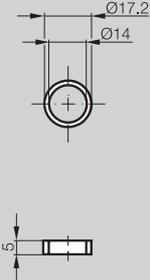
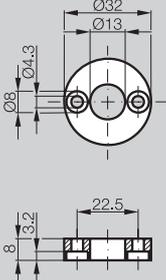
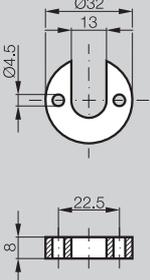
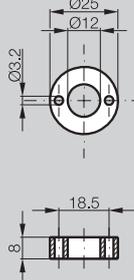
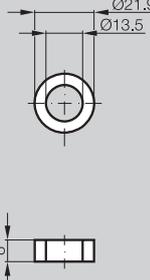
Ordering code	
Material	
Weight	
Magnet traverse velocity	
Operating temperature/Storage temperature	
Order code PA 60 glass fiber reinforced	
Material	
Weight	
Magnet traverse velocity	
Operating temperature/Storage temperature	

Installation

Example: Style "B"
M18x1.5:
When using magnetizable material, take the measures shown below.

Sealing is accomplished at the flange contact surface for the M18x1.5 thread using the provided O-Ring 15.4 x 2.1.



Magnet BTL7 Rod	Magnet BTL7 Rod	Magnet BTL7 Rod	Magnet BTL7 Rod	Magnet BTL7 Rod
				
PL0085	PL0016a	PL0017a	PL0018a	PL0034a
BTL-P-0814-GR-PAF	BTL-P-1013-4R	BTL-P-1013-4S	BTL-P-1012-4R	BTL-P-1014-2R
Ferrite bound in PA approx. 1.5 g any -40...+100 °C	Al approx. 12 g any -40...+100 °C	Al approx. 12 g any -40...+100 °C	Al approx. 12 g any -40...+100 °C	Al approx. 10 g any -40...+100 °C
	BTL-P-1013-4R-PA		BTL-P-1012-4R-PA	
	PA 60 glass fiber reinforced approx. 10 g any -40...+100 °C		PA 60 glass fiber reinforced approx. 10 g any -40...+100 °C	

BTL7



General data
Analog interface
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Laboratory

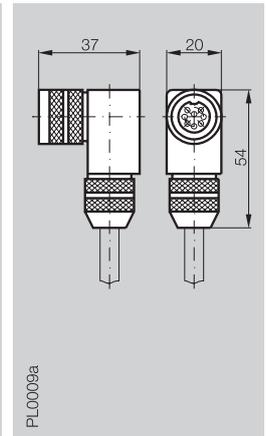
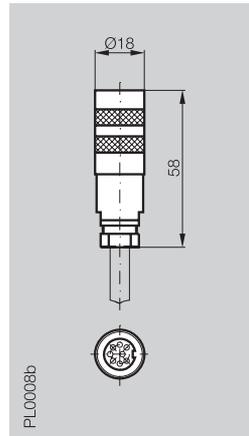
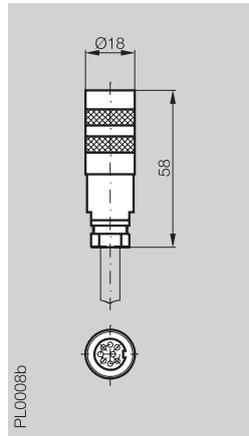


M18x1.5 mounting nut
Order designation:
BTL-A-FK01-E-M18x1,5

3/4"-16 UNF mounting nut
Order designation:
BTL-A-FK01-E-3/4"-16 UNF

Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

Connectors for Series	BKS-S 32M BTL7-___-S32	BKS-S 32M-C BTL7-___-S32	BKS-S 33M BTL7-___-S32
Type	Soldered connections Straight, female	Crimp contacts Straight, female	Soldered connections Right angle, female



Ordering code	BKS-S 32M-__	BKS-S 32M-C-__	BKS-S 33M-__
Crimp contacts		max. 0.5 mm ²	
Solder connection	max. 0.75 mm ²		max. 0.75 mm ²
Housing material	Nickel plated brass	Nickel plated brass	ZnAlCu1 nickel plated
Contacts	CuZn	CuZn	CuZn
Contact finish	0.8 µm Au	0.8 µm Au	0.8 µm Au
Cable strain relief	PG 9	PG 9	PG 9
Cable diameter min.	6...8 mm	6...8 mm	6...8 mm
Cable	LifgY+LifgY, FC-11Y	LifgY+LifgY, FC-11Y	LifgY+LifgY, FC-11Y
No. of wires × cross section	8×0.25 mm ²	8×0.25 mm ²	8×0.25 mm ²
Enclosure rating per IEC 60529	IP 67 (when attached)	IP 67 (when attached)	IP 67 (when attached)

Please indicate cable length to ordering code!
Code 00 for self-assembly (please use shielded cable).
02 = Length 2 m 15 = Length 15 m
05 = Length 5 m 20 = Length 20 m
10 = Length 10 m 25 = Length 25 m



Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

BTL7-A/E/C/G1...-S32/KA

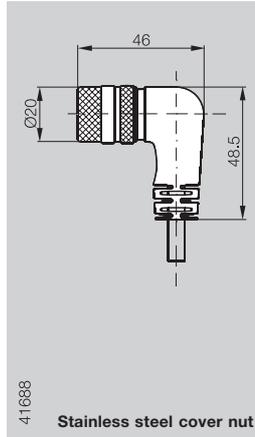
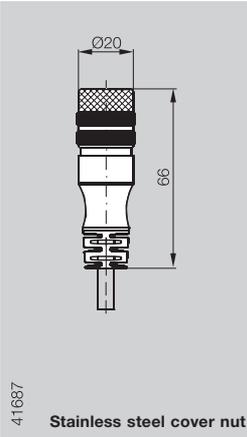
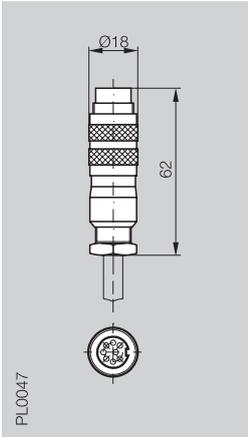
Function	Pin	Color	BTL7-A110	BTL7-E100	BTL7-E170	BTL7-C100	BTL7-C170	BTL7-G110
View of female coupling side	7	3	1 YE	4...20 mA	20...4 mA	0...20 mA	20...0 mA	0 V Output
	8	5	2 GY	0 V Output	0 V Output	0 V Output	0 V Output	10...-10 V
	6	2	3 PK	10...0 V				L _a (programming input)
	1	4	4 RD	L _a (programming input)	-10 ... 10V			
	2	5	5 GN	0...10 V				GND
	3	6	6 BU	GND	GND	GND	GND	GND
	4	7	7 BN	+24 V DC				
	5	8	8 WH	L _b (programming input)				

Unassembled or fully molded

Micropulse Transducer

Connectors Rod series

BKS-S 78M	BKS-S232	BKS-S233
BTL7-___-S32	BTL7-___-S232	BTL7-___-S233
Soldered connections		
Straight, male	Straight, female	Right angle, female



BKS-S 78M-C-00	BKS-S232-PU-__	BKS-S233-PU-__
max. 0.75 mm ²		
Nickel plated brass	PUR	PUR
CuZn	CuZn	CuZn
0.8 µm Au	0.8 µm Au	0.8 µm Au
PG 9		
6...8 mm		
	LifgY+LifgY, FC-11Y	LifgY+LifgY, FC-11Y
	8x0.25 mm ²	8x0.25 mm ²
IP 67 (when attached)	IP 67 (when attached)	IP 67 (when attached)



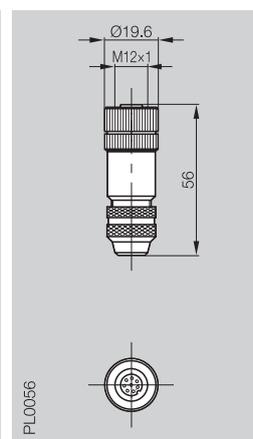
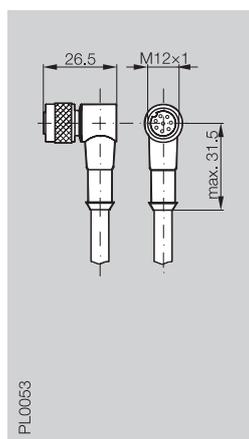
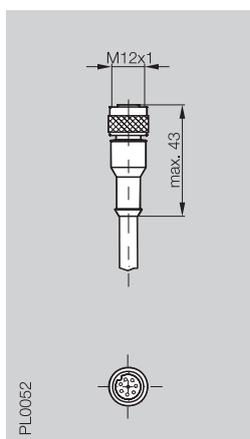
- General data
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- Installation notes
- Magnet
- Connectors**
- Testing
- Laboratory



Micropulse+, BTL7-A/E501...-S32/KA

Function	Pin	Color	BTL7-A501	BTL7-E501
 View of female coupling side	1	YE	0 V (factory settings)	4...20 mA (factory settings)
	2	GY	0 V	0 V
	3	PK	10...0 V (factory settings)	20...4 mA (factory settings)
	4	RD	L _a (communication line)	L _a (communication line)
	5	GN	0...10 V (factory settings)	(factory settings)
	6	BU	GND	GND
	7	BN	+24 V DC	+24 V DC
	8	WH	L _b (communication line)	L _b (communication line)

Connectors for Series	BKS-S115-PU- __ BTL7-__-S115	BKS-S116-PU- __ BTL7-__-S115	BKS-S115-00 BTL7-__-S115
Type	8-pin, Straight, female	8-pin, Right angle, female	8-pin, female



Ordering code	BKS-S115-PU- __	BKS-S116-PU- __	BKS-S115-00
Screw terminal			max. 0.75 mm ²
Housing material	PUR	PUR	Nickel plated brass
Contacts	CuZn	CuZn	CuZn
Contact finish	0.8 µm Au	0.8 µm Au	
Cable strain relief			PG 9
Cable diameter			6...8 mm
Enclosure rating per IEC 60529	IP 67	IP 67	IP 67 (when attached)
Knurled coupling ring	CuZn	CuZn	
Finish	2.5 µm Ni	2.5 µm Ni	
O-Ring	Viton	Viton	Viton
Cable	Molded-on PUR		
No. of wires × conductor cross section	8×0.25 mm ²		
Type	LIF2Y-FC-11Y-0		
Conductor configuration	32×0.2 mm		
Outer diameter	6.6 ±0.2 mm		
Min. bending radius	dynamic 5 × D, static 3 × D		

Please indicate cable length to ordering code!
Code 00 for user assembly (please use shielded cable).

02 = Length 2 m 15 = Length 15 m
05 = Length 5 m 20 = Length 20 m
10 = Length 10 m 25 = Length 25 m

BTL7-A/E/C/G...-S115

Function	Pin	Color	BTL7-A110	BTL7-E100	BTL7-E170	BTL7-C100	BTL7-C170	BTL7-G110
View of female coupling side	1	YE	0 V	0 V	0 V	0 V	0 V	0 V
	2	GY	0 V	0 V	0 V	0 V	0 V	
	3	PK	10...0 V				10...-10 V	
	4	RD	L _a (programming input)					
	5	GN	0...10 V	4...20 mA	20...4 mA	0...20 mA	20...0 mA	-10 ... 10V
	6	BU	GND	GND	GND	GND	GND	GND
	7	BN	+24 V DC					
	8	WH	L _b (programming input)					

BTL7-A/E501...-S115

Function	Pin	Color	BTL7-A501	BTL7-E501
View of female coupling side	1	YE	0 V	0 V
	2	GY	0 V	0 V
	3	PK	10...0 V (factory settings)	20...4 mA (factory settings)
	4	RD	L _a (communication line)	L _a (communication line)
	5	GN	0...10 V (factory settings)	4...20 mA (factory settings)
	6	BU	GND	GND
	7	BN	+24 V DC	+24 V DC
	8	WH	L _b (communication line)	L _b (communication line)

Note!
Before construction, installation and startup please familiar yourself with the user's guide to be founded at www.balluff.com.

HALT – High Accelerated Lifetime Test – Highest function security over years

**HALT tests during the product development phase mean:
"Detecting weaknesses early and eliminating them"**

The result is linear displacement systems and sensors of the highest quality and reliability which will continue to perform with the same safety and precision for years to come. Their use increases equipment up time, prevents service and repair costs and achieves significantly greater efficiency.

Rapid temperature cycles from $-100\text{ }^{\circ}\text{C}$ to $+200\text{ }^{\circ}\text{C}$ and vibration loads between $10\text{ }^{\circ}\text{C}$ and $50\text{ }^{\circ}\text{C}$ can simulate aging of a sensor. Using this procedure the products are tested for their specifications to determine the re-liability, load capacity and life expectancy of the sensor. The sample is intentionally destroyed so

that we can immediately improve the first component to fail. In the HALT system both sensors and transducers can be tested.

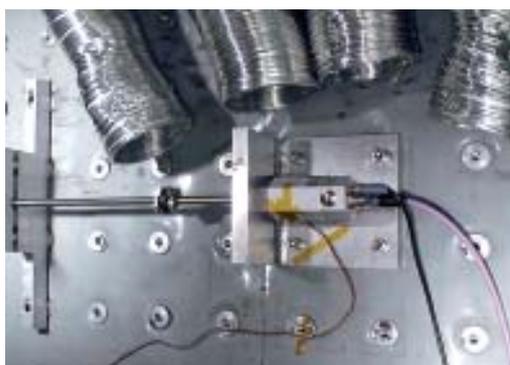
Technical Data

HALT System

Manufacturer	Thermotron Industries USA
Frequency spectrum	2...10000 Hz
Acceleration	up to 50 g
Excitation	9 pneumatic cylinders, noise spectrum, 3-axis, 3 linear and 3 rotary degrees of freedom
Temperature range	$-100\text{ }^{\circ}\text{C}$... $+200\text{ }^{\circ}\text{C}$
Temperature gradient	70 K/min
Electrical power	96 kW
Procedure	Electric heater, liquid nitrogen for cooling



Nitrogen tank for the cooling system



"Stress on the sample"



Multifunctional climate chamber

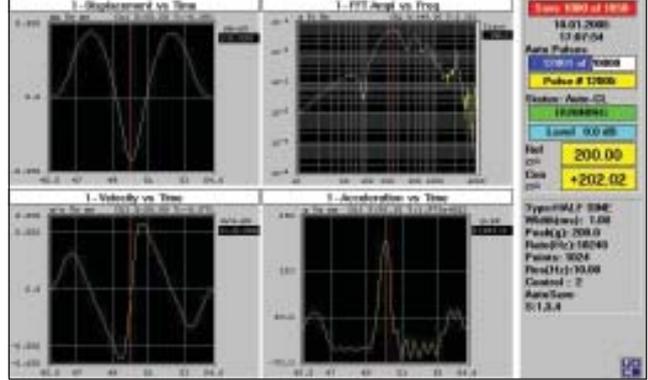
BTL7



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Testing Laboratory



Reliability doesn't happen by chance

ests and checks during the development process improve the product and give protection against "surprises" in service.

Objective: Simulate the mechanical loads on a product over its working life. Balluff products are often fitted in machines when mechanical vibrations and impacts occur. For reliable operation they must be designed to be immune to vibration and shock. In the Balluff test laboratory all products are therefore tested before series release for their mechanical stability.

The features of the vibration test equipment at Balluff are as follows:

Manufactured by	Unholtz-Dickie Corporation	
Model	SA 15-S092-BP	SAI60-H560B-24-LP
sinusoidal force vector	4.4 kN	35.6 kN
random force vector	4.4 kN	35.6 kN
shock force vector	8.8 kN	73 kN
max. sinusoidal acceleration	100 g	89 g
max. random acceleration	100 g	74 g
max. shock acceleration	200 g	210 g
max. sinusoidal velocity	2.0 m/s	1.9 m/s
max. shock velocity	5.1 m/s	3.5 m/s
max. amplitude	51 mmp-p	51 mmp-p
Frequency range up to	3.5 kHz	up to 2.7 kHz



The following tests can be performed on this equipment:

- Sinusoidal testing
- Noise testing
- Shocks

in addition one equipment if fitted with an FFT analyzer.

Tests can be performed to the following standards:

- MIL STD 202
- EN 60068-2-6
- EN 60068-2-27
- EN 60068-2-29
- EN 60068-2-64
- DIN EN 50155
- IEC/EN 61373
- GL 2001



Test equipment in the test laboratory

	Tests	Test equipment
1. Electro-magnetic compatibility (EMC)	Immunity from discharge of static electricity (EN 61000-4-2)	ESD generator ESD 30C, EM test with IEC finger and relay discharge module
	Immunity from electro-magnetic fields (EN 61000-4-3)	GTEM cell 1500, MEB Signal generator SMH, Rohde & Schwarz HF amplifier model 100W1000M1, AR HF amplifier model CBA9429, SCHAFFNER HF circuit network RFSN, SCHAFFNER Wattmeter NRVS, Rohde & Schwarz Wattmeter head NRV-Z 51, Rohde & Schwarz Directional coupler RK 100, MEB Directional coupler C6187, VERLATONE Field strength measurement system HI-6005, Holaday Software MEB IMM, SCHAFFNER
	Immunity from rapid transient interference (bursts) (EN 61000-4-4)	Burst generator EFT 500, EM-Test Capacitive coupler HFK, EM-Test
	Immunity from abrupt voltage surges (EN 61000-4-5)	Hybrid generator CE-SURGE, Hilo-Test Coupling / decoupling network CDN 104 Coupling / decoupling network CDN 202
	Immunity from mains-borne high-frequency interference (EN 61000-4-6)	Signal generator SMH, Rohde & Schwarz HF amplifier model 150A100A, AR Coupling / decoupling network M2, MS3, S4, S9, AF2, AF4, RJ45/5 EM injection clamp F-203I-23mm, FCC Software MEB IMM, Schaffner MEB
	Immunity from magnetic fields with power transmission frequencies (EN 61000-4-8)	Self-built test equipment, Balluff GmbH
	Immunity from voltage dips, short breaks in power supply and voltage fluctuations (EN 61000-4-11)	Self-built test equipment, Balluff GmbH
	Radiated emissions (EN 55011)	GTEM cell 1500, MEB Measurement logger SM41, MEB Software, MEB
	Mains-borne emissions (EN 55011)	Measurement logger ESHS 30, Rohde & Schwarz Network simulator ESH3-Z5, Rohde & Schwarz Shield Cubicle
	Emissions, HF magnetic field (DIN EN 300 330-1)	Frame antenna HLA6120, SCHAFFNER Measurement logger ESHS 30, Rohde & Schwarz Shield Cubicle
2. Product-specific tests	Making capacity / breaking capacity (EN 60947-5-2)	Self-built test equipment, Balluff GmbH
	Testing cable anchoring of devices with integral connection cables (EN 60947-5-2)	Self-built test equipment, Balluff GmbH
	Short circuit testing (EN 60947-5-2)	Self-built test equipment, Balluff GmbH
3. Shock, sinusoidal and noise tests	Shock, sinusoidal and noise testing (EN 60068-2-6) (EN 60068-2-27; EN 60068-2-29) (EN 60068-2-64)	Shock and vibration equipment, model SA15-S092-PB and model H560B-24-LP, Unholtz-Dickie with software modules for: Sinusoidal vibrations Shocks Noise tests Signal analysis
4. Other	X-ray analysis	X-ray inspection equipment RTX 113, HEEB-INOTEC

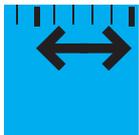
BTL7



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Program Overview – BTL Main Catalog

	BTL P	BTL AT	BTL B	BTL K BTL H	BTL DEX B BTL DEX J	BTL 7	BTL NEX BTL PEX	
Series	Profile P	Profile A1	Rod B	Rod Compact K/H	Rod Compact DEX B/J	Rod BTL7	Rod NEX Rod PEX	
Internal fitting version e.g. in hydraulic cylinders			■	■	■		■	
External mounting e.g. on machine frames	■	■						
For use in explosion hazard areas					Pressure-proof "d" Zone 0, Zone 1, ATEX		Ignition class "n" Zone 2 Dust protection zone 22	
Magnet	floating/guided	floating	ring or float	ring or float	ring or float		ring or float ring or float	
Interfaces								
Analog voltage 0...10 V, 10...0 V, -10 V...+10 V	■	■	■	■	■	■	■	
Analog current 4...20 mA, 0...20 mA	■	■	■	■	■	■	■	
SSI	■	■	■	■	■	■	■	
SSI-SYNC	■	■	■	■	■	■	■	
CANopen	■	■	■	■	■	■	■	
DeviceNet	■	■	■	■	■	■	■	
PROFIBUS-DP	■	■	■	■	■	■	■	
Start/Stop pulse interface	■	■	■	■	■	■	■	
starting page	P.1	AT.1	B.1	K.H.1	EX.4		EX.8	



Linear Position Sensing

SMARTSENS
MICROPULSE

- Micropulse® Transducers Profile series
- Micropulse® Transducers AT series
- Micropulse® Transducers Rod series
- Micropulse® Transducers Compact rod series
- Micropulse® Processors BUS modules
- Magnetic Linear Encoder System
- Incremental and Absolute Encoders
- Inductive Linear Position Sensor
- Inductive Distance Sensors
- Magneto-Inductive Distance Sensors
- Photoelectric Distance Sensors



Object Detection



Sensor Line

- Inductive Sensors DC 3-/4-wire
- Inductive Sensors DC 2-wire
- Inductive Sensors AC/DC
- Inductive Sensors with special properties
- Sensors for Pneumatic Cylinders
- Magnetic Field Sensors
- Capacitive Sensors



Photoelectric Line

- Diffuse energetic with fore- and background suppression
- Retro-reflective Sensors
- Through-beam Sensors (emitter/receiver)
- Fiberoptic Systems
- Slot Sensors
- Optical Window Sensors
- Light Grids
- Contrast Sensor
- Luminescence Sensors
- Color Sensors
- Photoelectric Distance Sensors



Mechanical Line

- Mechanical Multiple and Single Position Switches
- Mechanical Multiple and Single Position Switches to DIN EN 60204-1/VDE 0113
- Mechanical Multiple and Single Position Switches with forced opening
- Mechanical Multiple Position Switches with quick-change plunger block
- Inductive Multiple and Single Position Switches
- Inductive Multiple and Single Position Switches with extended switching distance
- Mechanical Wireless Single Position Switches
- Mixed Assembly Multiple Position Switches



Linear Position Sensing



Linear Position Sensing

- Micropulse® Transducer BTL profile series
- Micropulse® Transducer BTL AT series
- Micropulse® Transducer BTL rod series
- Micropulse® Transducer BTL compact rod series
- Micropulse® Processors, BUS modules
- Magnetic Linear Encoder Systems BML
- Incremental and Absolute Encoders BDG/BRG
- Inductive Linear Position Sensor BIW
- Inductive Distance Sensors BAW
- Magneto-Inductive Distance Sensors BIL
- Photoelectric Distance Sensors BOD



Industrial Identification



Industrial Identification

- Industrial RFID Systems BIS C
- Industrial RFID Systems BIS L
- Industrial RFID Systems BIS M
- Industrial RFID Systems BIS S
- Vision Sensor BVS



Industrial Networking and Connectivity



Industrial Networking and Connectivity

- Connectors BKS
- Splitter Boxes BSB
- Valve Connectors BNI
- IO-Link
- Remote Inductive Transmission Systems
- BUS Systems
- Wireless
- Electrical Devices



Mechanical Accessories



Mechanical Accessories

- Attachments
- Mounting System BMS



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Full product line on CD-ROM

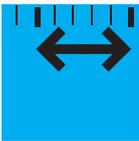
DVD-ROM Full product line with 3D data

BALLUFF

sensors worldwide



Object Detection



Linear Position Sensing



Industrial Identification



Industrial Networking and Connectivity



Mechanical Accessories

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